# **InkJet Waterslide Decal Paper**

Prep: Coating Spray, Scissors, Bowl of Water, Rubber Scraper Color : Clear/ White

STEP 1 Edit size and shape of an image that you wish to transfer using any appropriate graphic softwares. The size of your image has to fit onto a product you are transferring to. We suggest you use a ruler for an approximate size. We also suggest you print a test of the image on a normal paper to see if sizing and print setting eg. Resolution is appropriate.

STEP 2 Print off the image on a glossy, coated side of an InkJet Waterslide Decal Paper.

Before you print, you must set the printer setting on your computer as "120g or more thick paper" or similar.

STEP 3 Spray the paper that you've printed with any type of clear acrylic varnish. Spray a thin coat of varnish and make sure that the ink is completely sealed onto the paper. You should spray about a meter away from the paper. Look closely at the paper and check if the print has been completely covered with varnish. Any bits of image that has not been coated with a varnish, will result in a leakage of ink when placed into a bowl of water at a later stage

STEP 4 Before going onto the next step, you must leave the varnish to dry completely. Leave to dry for about an hour or use a hair dryer for a quick dry. If the decal looks and feels dry and smooth the decal is ready.

STEP 5 Next, cut out the image with a pair of scissors of a craft knife.

. If you are using the white paper, cut out very carefully around the image. If you leave any border around the image they will appear white later. If you are using the clear paper, you can leave a small border around the image, since it's clear, you won't be

STEP 6 Once the decal has been cut out, place the decal into a bowl of water, and leave for up to 30 seconds.

- . It is advised to use warm water if working in a cold environment.
- Before you place the decal onto your project, wet the surface of your project with water.

This will allow you to move the image easily so you can position it in a right place.

STEP 7 If you have soaked the decal for long enough, you will be able to feel the backing paper and decal transfer easily slipping. (Do not remove the backing paper at this stage) Take the decal out of the water and place it facing up onto your project. Then carefully slip the decal paper slightly and attach the lip of the decal on to the surface as shown on the picture.

STEP 8 Once you've attached the lip of the decal, gently pull the backing paper away, leaving the decal transfer to stick to the surface while supporting the decal at the same time with your other hand.

STEP 9 Once the decal has been attached to the surface, move it around to your desired position. Once you have positioned thedecal, use a rubber scraper (sold separately) to remove any water or air bubbles underneath the decal transfer. Alternatively, use a lint free cloth. (Decal is very thin and fragile at this stage so you must handle it very carefully.)

STEP 10 If you leave it out to dry, the transferred decal with dry in 3-4 hours.

. If you are working in a cold environment we advise you to dry the decals with a hair dryer

. Avoid over scratching at the beginning. Decals will harden over time

. The decal transfer should not be placed where it can make contact with food or beverage.

Hand washing with a soft sponge or a cloth in warm water is recommended. Avoid using a metallic scraper or scourer. Using a dishwasher is not recommended.

It is not advised that decaled item is placed in water for a long period of time or placed in a very hot water, as it can soften the decal

Do not wash with volatile thinners such as mek, Xylon, acetone, alcohol etc

## 第一步

用你的設計軟件設定好大細及圖案,建議你用間尺度出大小,也建議你用白紙打印出來先確定 大小及解像度是否適中

## 第二步

利用打印機將影像打印在光滑的一面,打印之前先設定打印紙張為120克或相同普通紙張

用剪刀把影像剪下來假如你是用白紙的話把影像剪下來,小心不要留太多白邊假如你是用透明 你可以留下小許邊緣

當印水紙剪出來後,準備一碗水,打印出來的印水紙放入水中大概30秒,在寒冷天氣建議用暖水 將印水紙定位在產品之前, 先將產品表面弄濕

當印水紙浸濕透後,底紙將會輕易滑出,在這階段不要把底紙脫離,先將整塊貼紙拿出來放在產 品之上,然後慢慢將底紙移開,留下印水紙在表面.(白地)

當印水紙附貼在產品之上時,移動到你想要的位置,慢慢用厠紙把多餘的水及氣泡移除, 請小心處理因為在這階段印水紙是非常脆弱的

印水紙將會在三四小時後,完全乾透,如果你在寒冷的環境建議用風筒使用暖氣吹乾,假如你想保護印水紙 可以使用水性光油塗抹在表面,印水紙會越來越硬化,剛剛完成的作品請勿抓括,請勿將印水紙放在食物旁邊

# 請勿打印水紙接觸食物

洗滌指示使用海綿或布塊用暖水以手清潔

請勿把產品放在洗碟機清潔

請不要把貼紙產品長時間浸在水中或接觸熱水,這樣會將印水紙溶化,不要用天拿水洗滌

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